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RBW6405G01831-3G
Job Sheet 194335



Part No: RBW6405G01831-3G

Job Qty: 1 pcs

Part Name: Tail Rotor Head Removal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Due Date: 6/24/19

Created By: Marie Lajeunesse

Type: Stock

Description: SLOP

Note: DWG RBW6405G01831-3G Rev. A IPP Rev. 3 18.10.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	6/24/19		0.00	0.20	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	6/24/19		0.00	0.00	QC 5 - 10		GP 20-01-07
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	QC	1 pcs	6/24/19		0.00	0.00			JAN 07 2020
130	Packaging 3-1 - Stock - B4B	1 pcs	6/24/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

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					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	6/24/19	0.00 0.00	QC 21 - FG - 21	QC 21 - FG - 70	QC 21 - SA - 53

DAS

21

3-88

JAN 07 2020

R6001

Part Op 100 - Small Fab - 1-Glue placard RBW6405G01831-3G-11 to RBW6405G01831-3G-9 foam as per DWG. 2-Glue foam to Descriptions: case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1400-E	Case 128A	1 Ea (1 ea)	100-Small Fab - 1	184363
98 RBW6405G-01831-3G-11	Inside Placard 98	1 (1 ea)	100-Small Fab - 1	181141
RBW6405G01831-3G-7	Bottom Foam use in case APP-1400-E 128A	1 Ea (1 ea)	100-Small Fab - 1	184359
RBW6405G01831-3G-9	Lid Foam use in case APP-1400-E	1 Ea (1 ea)	100-Small Fab - 1	184362
RBW6405G06031-3G	Extractor Assembly 62F	1 pcs (1 ea)	100-Small Fab - 1	187311
96 RBW6405G06131-3G - PD	Reaction Assembly 76	1 pcs (1 ea)	100-Small Fab - 1	204819.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1400-E	1	13	0
	RBW6405G-01831-3G-11	1	0	0
	RBW6405G01831-3G-7	1	1	0
	RBW6405G01831-3G-9	1	1	0
	RBW6405G06031-3G	1	0	0
	RBW6405G06131-3G	1	0	0

Part Specifications

Specifications could not be found.

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**Container No: S245194****Part: RBW6405G01831-3G****Job No: 194335****Serial No/Batch: S245194****Revision: A****Inspector:****Exp Date:****Instructions:**

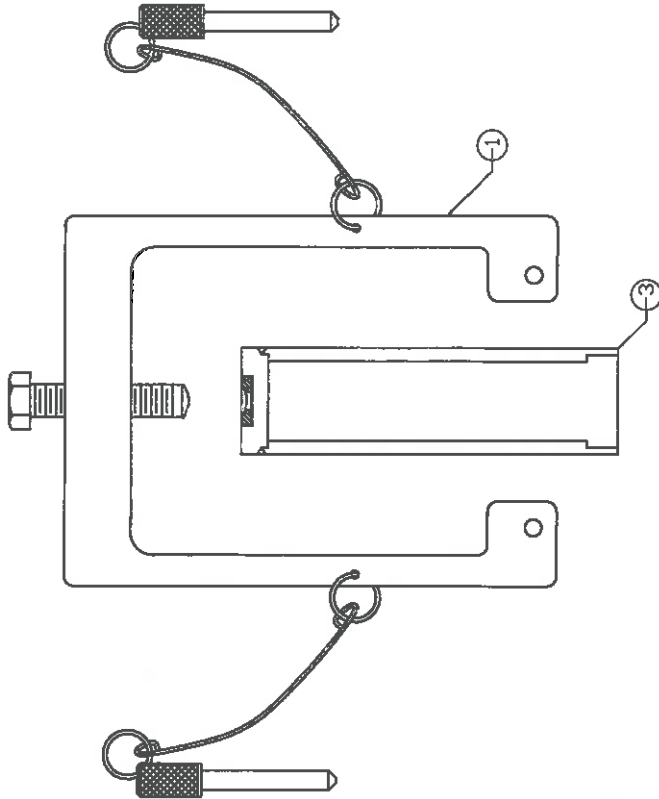
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Date: 01/07/20

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REVISIONS

REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -8 CUTOUT TO A RECESSED POCKET FOR -11 PLACARD PER RW.	4/25/11	RUC	



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WITHOUT NOTICE
9/02/20 ORDER
194335MUS
19-01-20

RED BARN MACHINE

T/R HEAD REMOVAL TOOL

ASSY QTY	BIO	PART #	UNIT QTY	DESCRIPTION	MATERIAL	BIO INFORMATION OR SPECIFICATIONS	Pg.	DWG NO.	REV
		-1	1	EXTRACTOR		RBW6405G08031-3G	1	RBW6405G01831-3G	A
		-3	1	REACTION ASSY.		RBW6405G06131-3G	1		
BIO		-5	1	CASE	PLASTIC	6 x 11-5/8 x 13-3/8 PELICAN #APP-1400-E BLACK	N/S		
BIO		-7	1	BOTTOM FOAM	Y20 BLACK	4x 8-3/4 x 11-13/16 I.R. SPECIALTY FOAM	2		
BIO		-9	1	LID FOAM	EGGSHELL BLACK	1.20 x 8.20 x 12.10 I.R. SPECIALTY FOAM	3		
BIO		-11	1	INSIDE PLACARD	PLASTIC	1/16 x 3-1/2 x 6 MCKENZIE LASER	4		
ASSY		-3							
UNLESS OTHERWISE SPECIFIED							DRAWN BY: CLOUGH		
DIMENSIONS ARE IN INCHES							APPROVED: D.M.		
TOLERANCES ON:							DECIMALS		
							FRACTIONS ± 1/32		
							ANGLES ± .5°		
							USED ON MODEL		
							AW139		
							1. BREAK ALL SHARP EDGES		
							2. DIMENSIONAL UNITS APPLY AFTER PLATING		
							SCALE NTS		
							DATE 3-19-10		
							SHEET 1 of 4		